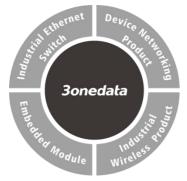


GW1118 Series Modbus Gateway Quick Installation Guide



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[Package Checklist]

Please check whether the package and accessories are intact while using the device for the first time.

- 1 Modbus gateway × 1
- 3 CD x1

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- 4 Lug x2
- 5 Power adapter x1
- 6 Qualify certificate x1

2 Quick installation guide x1

- Straight-through cable x1 8 Warranty card x1
- 9 Foot pad x4

If any of these items are damaged or lost, please contact our company or dealers, we will solve it ASAP.

[Product Overview]

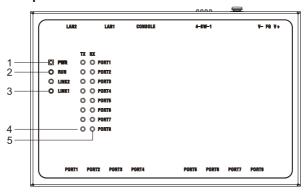
The series products are MODBUS gateway devices. Models are as follows:

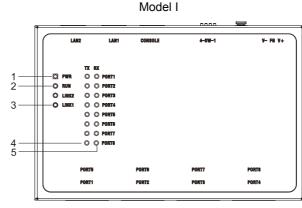
- Model I GW1118-8D(3IN1) (8 RS-485/422/232 serial ports + +2 100M copper port)
- Model II GW1118-8DI(RS-485) (8 RS-485/422 serial port with isolation + +2 100M copper port)

[Panel Design]



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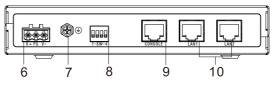




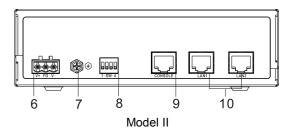


Front View

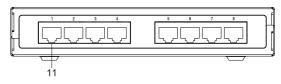
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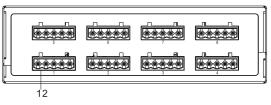
Model I



> Rear View



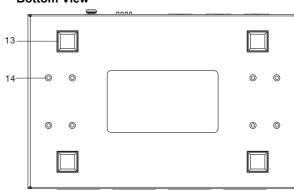






Bottom View

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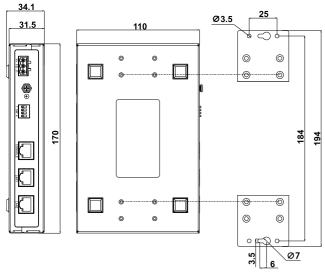


- 1. Power indicator
- 2. Running status indicator
- 3. Copper port connection indicator
- 4. Serial port transmission data indicators
- 5. Serial port receiving data indicators
- 6. Terminal block for power input
- 7. Grounding screw

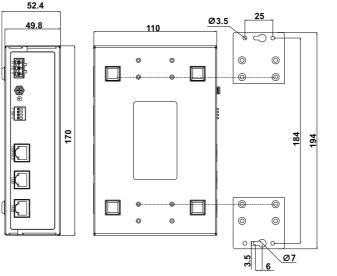
- 8. DIP switch
- 9. Console Port
- 10. 100 Base-T(X)
- 11. RS-485/422/232 serial port
- 12. RS-485/422 serial port
- 13. Foot pad
- 14. Wall-mounting location hole

[Mounting Dimension]

Unit: mm



Model I



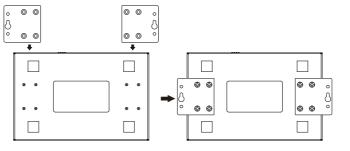
Model II

Note Before Mounting:

- Don't place or install the device in area near water or moist, keep the relative humidity of the device surrounding between 5%~95% without condensation.
- Before power on, first confirm the supported power supply specification to avoid over-voltage damaging the device.
- The device surface temperature is high after running; please don't directly contact to avoid scalding.

[Wall-mounted Device Mounting]

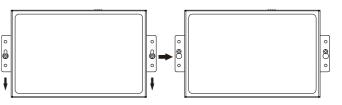
Step 1 Adopt M3 screw to install the left/right mounting board on the device backboard.



Step 2 Place the device on the wall as reference or

reference installation dimension; mark 2 bolt positions on the wall.

- Step 3 Nail M4 screws on the wall and keep 2mm interspace reserved.
- Step 4 Hang the device on two screws and slide downward, then tighten the screw to enhance stability, mounting ends.



[Wall-mounted Device Disassembling]

- Step 1 Device power off.
- Step 2 Unscrew the screw on the wall about 2mm.
- Step 3 Lift the device upward slightly; take out the device, disassembling ends.



Note before powering on:

- Power ON operation: First insert the power supply terminal block into the device power supply interface, and then plug the power supply plug contact and power on.
- Power OFF operation: first unpin the power plug, then remove the power line, please note the operation order above.

[Power Supply Connection]

> DC power supply

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This device provides 3-Pin 5.08mm pitch terminal blocks, in which V+ and V- are DC input, FG is the power grounding input; The power

supply supports non-polarity, power supply range: 12 \sim 48VDC.

[DIP Switch Settings]



Provide 4 pins DIP switch for function settings, where "ON" is enable valid terminal. The device needs to be powered on again to change the status of DIP

switch.

DIP switches definition as follows:

DIP	Definition	Operation
1	Reserved	-
2	Restore factory	Set the DIP switch to ON,
	defaults	power on the device again, it
		will restore to factory settings,
		then turn off the DIP switch.
3	Reserved	-
4	Reserved	-

[Serial Port Connection]

3IN1 Interface



The model I of this series provides 3IN1 serial port, which supports RS232, RS485 and RS422

at the same time. The interface type is RJ45 and

its pin definitions are as follows:

PIN	1	2	3	4	5.	6	7	8
RS-232	DSR	RTS	GND	TXD	RXD	DCD	CTS	DTR
RS-485			GND			D-		D+
RS-422	_	R-	GND	R+	_	T-	_	T+

RS-485/ 422 interface



The model II of this series provides 5-Pin 5.08mm pitch terminal blocks. The serial

port is isolated and its pin definitions are

ows:

PIN	1	2	3	4	5.
RS-485	D+	D-	GND	—	—
RS-422	T+	Т-	GND	R+	R-

[Checking LED Indicator]

The device provides LED indicators to monitor the device

working status with a comprehensive simplified troubleshooting; the function of each LED is described in the table as below:

LED	Indicate	Description
	ON	PWR is connected and running
PWR		normally
	OFF	PWR is disconnected and
	OFF	running abnormally
	Blinking	System runs normally
RUN	OFF	The system is not running or
		running abnormally
	ON	System is running abnormally
	ON	Copper port has established an
	ÖN	active network connection.
LINK (1-2)	Blinking	Copper port is in a network
$\operatorname{Link}(1-2)$		activity state.
	OFF	Copper port has not established
	011	an active network connection.
		No data or abnormal data is
T)((1 0)	OFF	being transmitted through serial
TX(1-8)		port.
	Blinking	Serial port is transmitting data.
	OFF	Serial port is not receiving data
RX(1-8)		or receiving data abnormally
	Blinking	Serial port is receiving data.

[Logging in to WEB Interface]

This device supports WEB management and configuration. Computer can access the device via Ethernet interface. The way of logging in to device's configuration interface via IE browser is shown as below:

Step 1 Configure the IP addresses of computer and the device to the same network segment(The network segment of Network Port 1 is 1, and the network

segment of network port 2 is 8), and the network between them can be mutually accessed.

Enter device's IP address in the address bar of the Step 2 computer browser.

http://192.168.1.254/ Network Port 1: http://192.168.8.254 Network Port 2: Enter device's username and password in the login Step 3 window as shown below. x Windows Security The server 192.168.1.254 is asking for your user name and password. The server reports that it is from Communication Device. Warning: Your user name and password will be sent using basic authentication on a connection that isn't secure. admin Remember my credentials OK Cancel

Step 4 Click "OK" button to login to the WEB interface of the device.



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The default IP address of the device network port 1 is "192.168.1.254", port 2 is "192.168.8.254".

The default user name and password of the device are • "admin".

If the username or password is lost, user can restore it to • factory settings via device DIP switch or management software; all modified configurations will be cleared after restoring to factory settings, so please backup configuration file in advance.

• Please refer to user manual for specific configuration method of logging in to WEB interface and other configurations about network management function.

[Specification]

Panel	
100M Copper Port	10/100Base-T(X) self-adapting
	RJ45 port
Serial Port	3IN1 RJ45 interface or
	RS-485/422 terminal block with
	isolation
Indicator	Power indicator, Running indicator,
	Copper port connection indicator,
	Serial port transmission and
	receiving data indicator
Power supply	
Input power supply	12~48VDC
Access terminal block	3-pin 5.08mm pitch terminal blocks
Power consumption	
Model I	No-load: 1.80W@12VDC
	Full-load: 3.90W@12VDC
Model II	No-load: 3.16W@12VDC
	Full-load: 3.72W@12VDC
Working	Full-load: 3.72W@12VDC
Working environment	Full-load: 3.72W@12VDC
-	Full-load: 3.72W@12VDC Operating temperature: -40~75°C
environment	
environment	Operating temperature: -40~75°C
environment Model I	Operating temperature: -40~75°C Storage temperature:-40~85°C
environment Model I	Operating temperature: -40~75°C Storage temperature:-40~85°C Operating temperature: -40~70°C